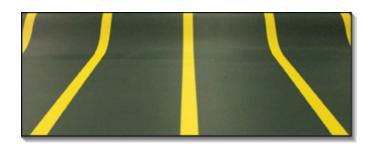
ASTER 22AF-SKI - Data Sheet

🛛 esbelt

STRUCTURE

CINCOLOUE				
Total Thickness	4.40 mm			
Nº of plies	3			
Fabric	Polyester			
Weft	Rigid			
Weight	5.00 kg/m2			
Constant Temp. ⁰C	-15 / 80			
Intermittent Temp. °C	-25 / 100			
1 Top cover				
Thickness	1.40 mm			
Material	PVC			
Colour	Green 00			
Surface	Pattern A			
Hardness	75 ShA			
2 Internal cover				
Material	PVC			
3 Bottom cover				
Thickness	0.10 mm			
Material	Hard PVC			
Colour	Green 00			
Surface	Impregnated			
Hardness	0 ShA			



PROFILES APPLICATION

Profiles on top cover	Yes
Profiles on bottom cover	Yes
Runer sidewalls	Yes

SPECIAL CHARACTERST.

AsT	Antistatic Top Cover			
М	Minerals oils & greases resistant			
AB	Excellent abrasion resistance			

TENSIONS N/mm

Breaking load	275
Working load 1% elongation	22
Max. load at 1.5% elong.	30

MIN. DRUM DIAMETER mm

F	Flexing [F]	100
C 20°C	Back flexing [C]	120
20%		

FASTENERS

RS-62

SUPPORT SURFACE

Slider bed	Yes
Rollers	Yes
Troughed application	No

FRICTION COEFF. BOTTOM COVER

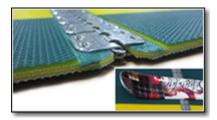
On steel Din/Est.	0.21 / 0.24
On wood Din/Est.	0.27 / 0.35
On plastic Din/Est.	0.25 / 0.36

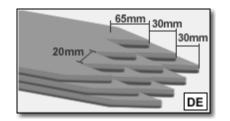
REMARKS

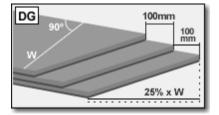
For chairlifts in sky fields			
Half- hidden RS-62 fastener fixing			
Breaking load of the joint:			
- Hot splicing: 140 N/mm			
- Half-hidden RS-62 fastener:78 N/mm			
Longitudinal splice	Yes		
Max. manufacturing width	3000 mm		
Last Modified	18/06/2013		

SPLICING PARAMETERS (Stratified fibreglass sheets, not metal)

Splice	Pressure Kp/cm2	Sup. Temp. ⁰C	Inf. Temp. ⁰C	Min time	Top cov. Flomil / Film	Intern. Flomil	Sheet
DE (Recommended)	2.00	175	175	10	-	ITR00	1
DG	2.00	175	175	10	-	ITR00	3









The splice parameters are for orientation only as they depend on the type of press and the thickness of the sheets used. We recommend carrying out a trial run with pieces of the same belt before splicing the belt itself.

Time starts when the press has reached the stated temperature.