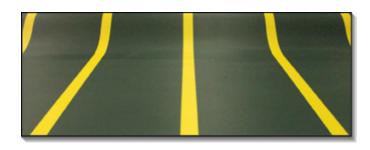
ASTER 22AF-SKI - Data Sheet

🛛 esbelt

STRUCTURE

| CINCOLOUE | | | | |
|-----------------------|-------------|--|--|--|
| Total Thickness | 4.40 mm | | | |
| Nº of plies | 3 | | | |
| Fabric | Polyester | | | |
| Weft | Rigid | | | |
| Weight | 5.00 kg/m2 | | | |
| Constant Temp. ⁰C | -15 / 80 | | | |
| Intermittent Temp. °C | -25 / 100 | | | |
| 1 Top cover | | | | |
| Thickness | 1.40 mm | | | |
| Material | PVC | | | |
| Colour | Green 00 | | | |
| Surface | Pattern A | | | |
| Hardness | 75 ShA | | | |
| 2 Internal cover | | | | |
| Material | PVC | | | |
| 3 Bottom cover | | | | |
| Thickness | 0.10 mm | | | |
| Material | Hard PVC | | | |
| Colour | Green 00 | | | |
| Surface | Impregnated | | | |
| Hardness | 0 ShA | | | |
| | | | | |



PROFILES APPLICATION

| Profiles on top cover | Yes |
|--------------------------|-----|
| Profiles on bottom cover | Yes |
| Runer sidewalls | Yes |

SPECIAL CHARACTERST.

| AsT | Antistatic Top Cover | | | |
|-----|-----------------------------------|--|--|--|
| М | Minerals oils & greases resistant | | | |
| AB | Excellent abrasion resistance | | | |

TENSIONS N/mm

| Breaking load | 275 |
|----------------------------|-----|
| Working load 1% elongation | 22 |
| Max. load at 1.5% elong. | 30 |

MIN. DRUM DIAMETER mm

| F | Flexing [F] | 100 |
|--------|------------------|-----|
| C 20°C | Back flexing [C] | 120 |
| 20% | | |

FASTENERS

RS-62

SUPPORT SURFACE

| Slider bed | Yes |
|----------------------|-----|
| Rollers | Yes |
| Troughed application | No |

FRICTION COEFF. BOTTOM COVER

| On steel Din/Est. | 0.21 / 0.24 |
|---------------------|-------------|
| On wood Din/Est. | 0.27 / 0.35 |
| On plastic Din/Est. | 0.25 / 0.36 |

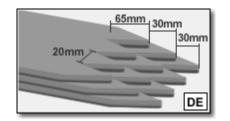
REMARKS

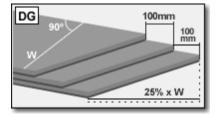
| For chairlifts in sky fields | | | |
|--------------------------------------|------------|--|--|
| Half- hidden RS-62 fastener fixing | | | |
| Breaking load of the joint: | | | |
| - Hot splicing: 140 N/mm | | | |
| - Half-hidden RS-62 fastener:78 N/mm | | | |
| Longitudinal splice | Yes | | |
| Max. manufacturing width | 3000 mm | | |
| Last Modified | 18/06/2013 | | |
| | | | |

SPLICING PARAMETERS (Stratified fibreglass sheets, not metal)

| Splice | Pressure Kp/cm2 | Sup. Temp. ⁰C | Inf. Temp. ⁰C | Min time | Top cov. Flomil / Film | Intern. Flomil | Sheet |
|------------------|--------------------|------------------|------------------|----------|------------------------|----------------|-------|
| DE (Recommended) | 2.00 | 175 | 175 | 10 | - | ITR00 | 1 |
| DG | 2.00 | 175 | 175 | 10 | - | ITR00 | 3 |









The splice parameters are for orientation only as they depend on the type of press and the thickness of the sheets used. We recommend carrying out a trial run with pieces of the same belt before splicing the belt itself.

Time starts when the press has reached the stated temperature.